



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D4086-200**  
**Job Sheet 172427**



Part No: D4086-200

Job Qty: 20 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 2/23/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-08-09 JLM VERIFIED BY:LL

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off          |
|-------|------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-------------------|
|       |            |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                   |
| 100   | Purchasing | 20 pcs |            | 2/23/18  | 0.00      | 0.00    | Purchasing            |           | At 18x12          |
| 110   | Packaging  | 20 pcs |            | 2/23/18  | 0.00      | 0.00    | Packaging2            |           | At 13/20/18       |
| 120   | QC         | 20 pcs |            | 2/23/18  | 0.00      | 0.00    | QC6                   |           | 38 11 FEB 23 2018 |
| 130   | Packaging  | 20 pcs |            | 2/23/18  | 0.00      | 0.00    | Packaging3-2          | 5-89      | 9-89 9-89         |
| 140   | QC21-SA    | 20 Ea  |            | 2/23/18  | 0.00      | 0.00    | QC21                  |           | FEB 23 2018       |

Part Op 100 - Issue P/O: 039064 Manufacture as per Dwg D4086  
Descriptions: 130 - \*\*\*ONE YEAR EXPIRED DATE FROM RECEIVING: FEB 22 2019 \*\*\*

FEB 16 2018

DAS  
21  
9-89

FEB 23 2018

### Job BOM

| Part / Item | Component Name              | Quantity      | Operation      | Container |
|-------------|-----------------------------|---------------|----------------|-----------|
| D4086-200P  | Placard, Max Load D4086-200 | 20 pcs (1 ea) | 100-Purchasing |           |

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | D4086-200P     | 20       | 0         | 0         |

### Part Specifications

Specifications could not be found.

Plex 2/16/18 10:41 AM dart.baker.diane



Placard, Max Load

**PART NO: D4086 – 200**

**Serial No/Batch: S044787**

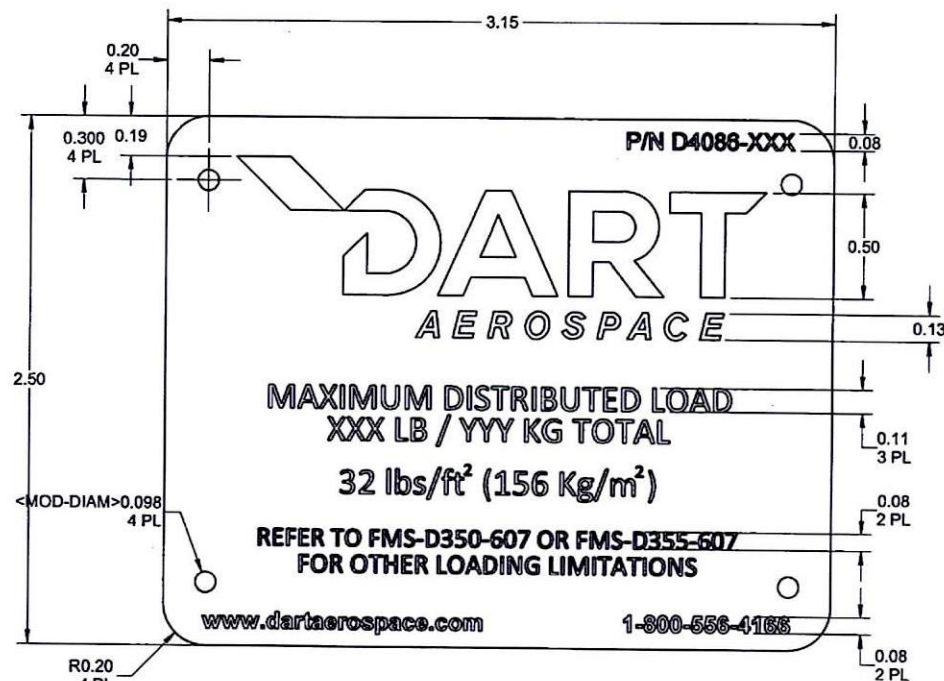
**Revision:**

**Operation: Packaging**

**Change No:**

**Mfg Date: 02/22/18**

**Job No: 172427**



**D4086-XXX PLACARD, MAX LOAD**  
(XXX = ALLOWABLE WEIGHT)

| PART NUMBER | LOAD            |
|-------------|-----------------|
| D4086-200   | 200 lb / 91 kg  |
| D4086-210   | 210 lb / 95 kg  |
| D4086-215   | 215 lb / 98 kg  |
| D4086-220   | 220 lb / 100 kg |
| D4086-232   | 232 lb / 105 kg |
| D4086-243   | 243 lb / 110 kg |

**NOTES:**

- 1) MATERIAL: DURABLOCK SHEET, 0.020 THICK  
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N  
REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4086-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.  
EXAMPLE: D4086-210 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 210 POUNDS (lbs).
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

**RELEASED**  
2017-06-07  
ECN 17-580

APPROVED

|                                                                                                                                                                                                                                                                          |                                                                                                                                                                                   |                                                          |              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|--------------|
| C                                                                                                                                                                                                                                                                        | GENERAL REVISION SEE REVISION B FOR DETAILS. MATERIAL WAS 3M/AVERY FILM. DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D2728-3 FROM BASKET LID DRAWINGS. REASON: DURABILITY | AJS                                                      | 17.02.14     |
| B                                                                                                                                                                                                                                                                        | ADDED -200/-215 PLACARDS. REASON: ADDITION OF D350-607-54X BASKET SERIES.                                                                                                         | MB                                                       | 10.08.04     |
| A                                                                                                                                                                                                                                                                        | NEW ISSUE                                                                                                                                                                         | JPH                                                      | 10.03.08     |
| REV.                                                                                                                                                                                                                                                                     | DESCRIPTION                                                                                                                                                                       | BY                                                       | DATE         |
| DESIGN                                                                                                                                                                                                                                                                   | JPH                                                                                                                                                                               | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |              |
| DRAWN                                                                                                                                                                                                                                                                    | AJS                                                                                                                                                                               | DRAWING NO.                                              | REV. C       |
| CHECKED                                                                                                                                                                                                                                                                  | JMH                                                                                                                                                                               | D4086                                                    | SHEET 1 OF 1 |
| MFG. APPR.                                                                                                                                                                                                                                                               | DD                                                                                                                                                                                | TITLE                                                    | SCALE        |
| APPROVED                                                                                                                                                                                                                                                                 | WM                                                                                                                                                                                | <b>PLACARD, MAX LOAD</b>                                 | NTS          |
| DE APPR.                                                                                                                                                                                                                                                                 | DS                                                                                                                                                                                | DATE 17.02.14                                            |              |
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Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO039064

**Supplier:** PLP001-VC  
P & L Printing  
19226 Airport Road  
Summerstown  
ON  
KOC 2EO Canada  
Phone: 613-931-1241

**PO No:** PO039064  
**PO Date:** 2/16/18  
**Due Date:** 2/23/18  
**Purchase Order  
Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:

E-MAILED  
FEB 16 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

## Items

| Line Item                  | Part       | Supplier Part No | Item No | Description                                     | Status | Due Date | Order Quantity  | Received Quantity | Balance               | Unit Price (CAD) | Extended Price      |
|----------------------------|------------|------------------|---------|-------------------------------------------------|--------|----------|-----------------|-------------------|-----------------------|------------------|---------------------|
| 1                          | D4086-200P |                  |         | Placard, Max Load<br>As Per Dwg D4086<br>Rev. C | Firmed | 2/23/18  | 20 pcs<br>✓ 20x | 0 pcs             | 20 pcs<br>AT 18/02/18 | \$12.00/pcs      | \$240.00<br>33 9-89 |
| Line Item Note job# 172427 |            |                  |         |                                                 |        |          |                 |                   |                       |                  |                     |
| 2                          | D4917-320P |                  |         | Placard, Max Load<br>As Per Dwg D4917<br>Rev. B | Firmed | 2/23/18  | 20 pcs<br>✓ 20x | 0 pcs             | 20 pcs<br>AT 18/02/18 | \$12.00/pcs      | \$240.00            |
| Line Item Note job# 172426 |            |                  |         |                                                 |        |          |                 |                   |                       |                  |                     |
| <b>Grand Total:</b>        |            |                  |         |                                                 |        |          |                 |                   |                       |                  | <b>\$480.00</b>     |

## Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Procurement Quality Clauses  
A005 RIGHT OF ENTRY  
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)  
A012 CHEMICAL AND PHYSICAL TEST REPORTS  
A016 PERSONNEL QUALIFICATION  
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)  
A026 CERTIFICATION OF MATERIAL CONFORMANCE  
A041 QUALITY MANAGEMENT SYSTEM  
A042 DART NOTIFICATION BY SUPPLIER  
A043 RETENTION OF QUALITY DOCUMENT  
  
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM  
A049 SUPPLIER AWARENESS

CZ  
DB

Plex 2/16/18 12:53 PM dart.baker.diane



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plprinting@bellnet.ca

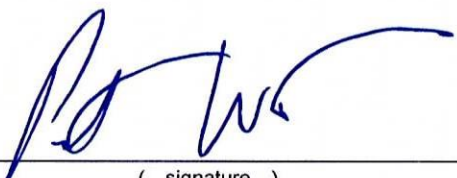
# CERTIFICATE OF COMPLIANCE

Customer : Dart Aerospace  
Address : 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7

P.O. # 39064

| ITEM | PART NUMBER | DRAWING REQUIREMENT | QTY |
|------|-------------|---------------------|-----|
| 1    | D4086-200P  | D4086 Rev. C        | 20  |
| 2    | D4917-320P  | D4917 Rec. B        | 20  |

**P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.**

  
( signature )  
**Peter Watson**

**February 16, 2018**  
( date )